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|-----------------------------|------------|-------------------------------------|--------------------------------|--------------------|-------------------|--------------|--|
| Material<br>FC300 CAST IRON |            | Heat treatment<br>Annealing Process |                                |                    | Surface treatment |              |  |
| Drafted by<br>S.C.H         | Checked by | Approved by                         | Scale<br>1/1                   | Date<br>2009.05.04 | Sheet<br>1/1      | Edition<br>B |  |
|                             |            |                                     | TITLE<br>SQUARE TOOLING COLUMN |                    |                   |              |  |
|                             |            |                                     | DWG.ND.<br>10-BP07-630630-0700 |                    |                   |              |  |